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FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

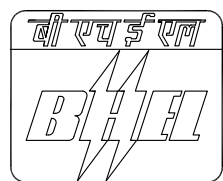
NOTES: –

01. ALL WELDS ARE 10 FILLET UNLESS NOTED OTHERWISE
02. COATING DETAILS REFER APPROVED PAINTING SCHEDULE & QP.
03. DIMENSIONS SHOWN FOR STIFFNER PLATES AND PAD PLATES ARE APPROXIMATE DIMENSIONS.

ALL DIMENSIONS ARE IN MILLIMETRES

	11	STIFFNER PLATE-6 20 x 540 x ~1078	2-80-468-13065	15 011 150 0000 IS 2062 Fe 410A		90	000		
	10	STIFFNER PLATE-5 20 x 540 x ~872	2-80-468-13065	15 011 150 0000 IS 2062 Fe 410A		72	000		
	09	STIFFNER PLATE-4 20 x 540 x ~785	2-80-468-13065	15 011 150 0000 IS 2062 Fe 410A		65	000		
	08	STIFFNER PLATE-3 20 x 540 x ~1486	2-80-468-13065	15 011 150 0000 IS 2062 Fe 410A		125	000		
	07	STIFFNER PLATE-2 20 x 540 x ~1310	2-80-468-13065	15 011 150 0000 IS 2062 Fe 410A		110	000		
	06	STIFFNER PLATE-1 20 x 540 x ~1235	2-80-468-13065	15 011 150 0000 IS 2062 Fe 410A		104	000		
	05	MIDDLE PLATE 20 x 1240 x 2100	2-80-468-13065	15 011 150 0000 IS 2062 Fe 410A		310	720		
	04	BASE PLATE 20 x 1200 x 2200	2-80-468-13065	15 011 150 0000 IS 2062 Fe 410A		414	480		
	03	PAD PLATE-2 20 x 2700 x 600	2-80-468-13065	15 011 150 0000 IS 2062 Fe 410A		254	340		
	02	PAD PLATE-1 20 x 2700 x 1400	2-80-468-13065	15 011 150 0000 IS 2062 Fe 410A		593	460		
	01	90DEG MITRE BEND OD2540x20; R=1875	3-80-468-31657	15 011 150 0000 IS 2062 Fe 410A		4628	000		
VAR NO	ITEM NO	DESCRIPTION	DRAWING NO	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPECN	A	UNIT WEIGHT	C	QUANTITY

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

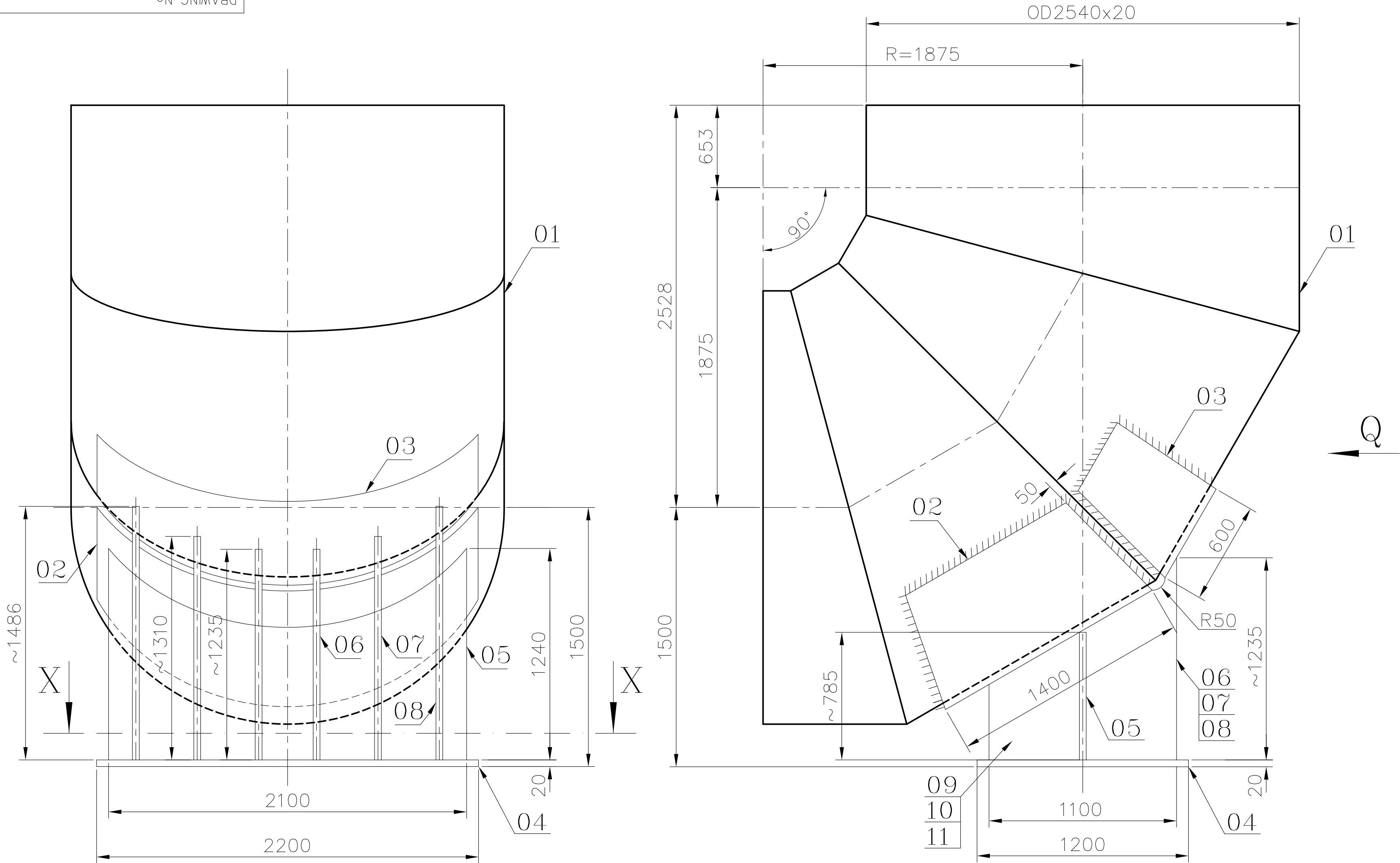


BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME M.PUGAZH	SIGN -SD.-	DATE 17.11.14	NO OF ITEMS
CHD	C.KUMAR	-SD.-	17.11.14	
APPD	R.SESHAGIRI	-SD.-	17.11.14	

DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F		N.T.S	7333.000		
TITLE 90DEG MITRE BEND OD2540x20 WITH BOTTOM SUPPORT				CARD CODE U 01	DRAWING No. 2-80-468-13065	REV 00

REV 01	DATE	ALTERED
ZONE		APPROVED



VIEW-Q

VIEW-XX

2-80-468-13065
DRAWING No.